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**INSTRUCTIONS FOR APPLICATION OF PRESSURE SENSITIVE SEAM TAPE**

You are about to use a product that will considerably improve the appearance of your unit. A few simple precautions will make your job easier and the results much more satisfying.

First, it is important that your production people do their utmost to construct a wall that is as flat and level as possible. A good panel joint is very important. A significant off-set at the joint is very difficult to overcome.

Second, a clean surface is extremely important. It is not necessary, nor valuable to use any liquid cleaner on the surface. We ONLY recommend that you use a clean, soft, untreated cloth to wipe down the surface of the wall to be certain that all dust is removed prior to application of the tape. **DO NOT USE ANY CLEANING AGENT THAT CONTAINS WAX OR OILS. SPECIFICALLY, DO NOT USE ANY OF THE CITRUS CLEANERS.** If you suspect contamination, isopropyl alcohol will remove it cleanly.

Finally, use a plastic squeegee (like the ones used to apply wall paper or graphics on cars) to apply pressure to the tape. Start at the top pulling the release backer ahead of the squeegee as you progress down the panel joint. If your vinyl has a heavy embossing it's important to apply extra pressure to be sure you get a solid bond to the joint. When the bottom of the joint is reached, use a utility knife to cut the tape. Do not attempt to tear the tape, this will result in tearing the tape from the surface.

This product is best applied at temperatures above 10°C (50F). Clean walls and adequate pressure are the keys to success. Remember the lower the temperature during installation the more pressure will be needed to assure a good bond. For units that are going to be on a permanent site, it is recommended that the tape be applied once it has reached its destination if possible. Remember that there is movement in your unit going down the road so the tape needs to be wide enough to accommodate movement, otherwise it can release from the joint.

Recommended width of tape for thickness of panels:

<b><u>Panel Thickness</u></b>	<b><u>Recommended Tape Width</u></b>
2.7mm to 3.6mm (RV)	1" – 1 ¼" Wide
5.2mm to 3/8" (Mfg. Housing)	1 1/4" - 1 1/2" Wide
1/2" - 5/8" (Industrial)	1 1/2" - 3" Wide
Remember the wider the tape the more surface to bond	
Tape can be purchased up to 24" Wide	