



## **VIPSUM 71® GOLD**

### **Installation Instructions**

Installation Instructions for: “Vipsum 71® Gold” for interior wall finishing in  
Manufactured and Relocatable Housing

Step 1: Vipsum 71® Gold must be installed vertically on the wall assembly.

Step 2: For wall assembly see drawing.

Step 3: Apply a 3/8” wave bead of LePage PL Premium adhesive, on the 1” x 4” belt rails  
as shown in the wall assembly drawing.

Step 4: Place the Vipsum 71® Gold vertically on the wall aligning with the studs.  
Mechanically fasten the perimeter of the panel and around all cut outs for  
windows, doors, ventilation, etc using 3/16 x 1” x 18 GA. staples 6” or less on  
centre. Staples at the top and bottom of the Vipsum 71® Gold must be within  
1/2” maximum of the board edge.

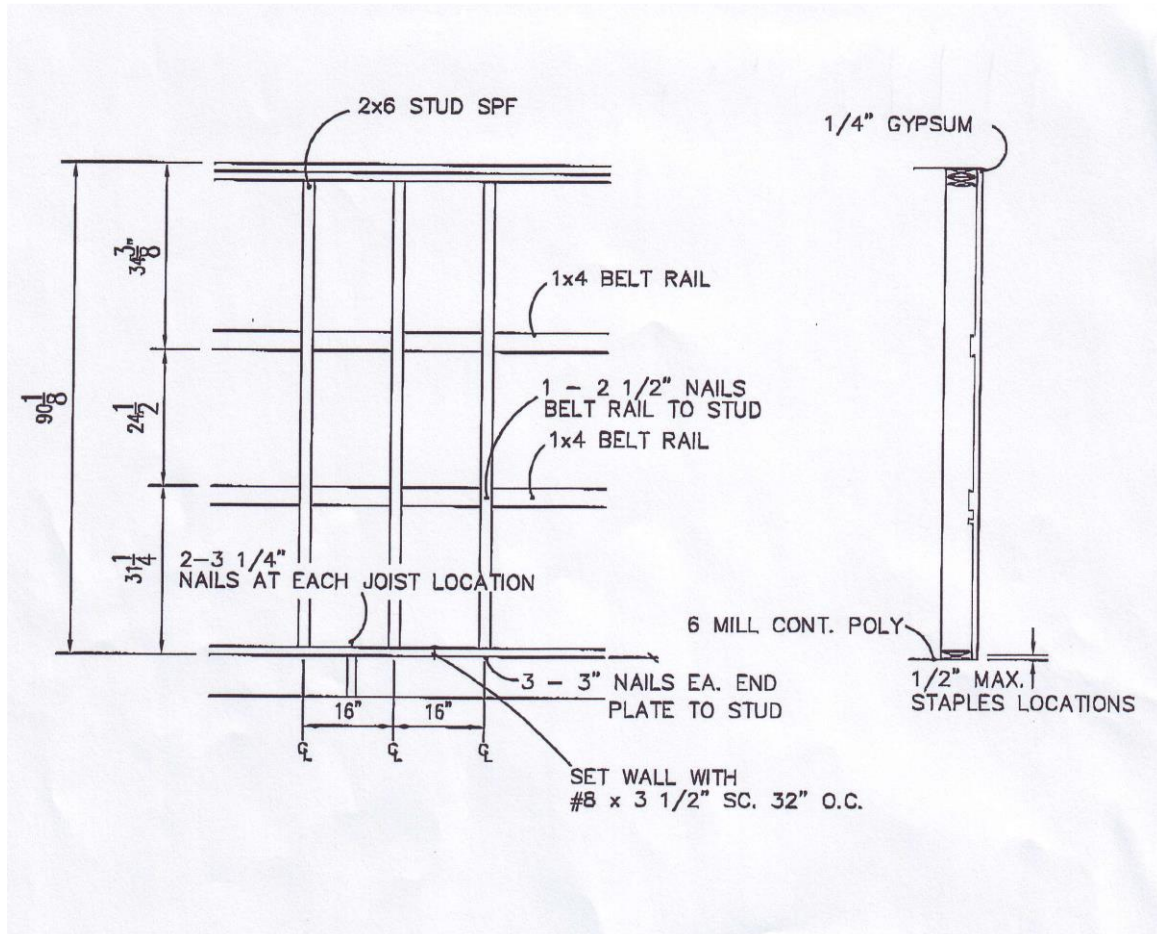
Step 5: Lightly press the centre of the board to ensure a bond with the adhesive on the  
belt rails.

Step 6: All successive Vipsum 71® Gold panels will butt up against the adjacent panel.

Step 7: Apply battens and other mouldings as required for decorative covering of seams.

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## APPLICATION DRAWING



### GYPSUM/VINYL PANEL FASTENING

**3/16 x 1" x 18 GA, STAPLE 6" O.C. OR LESS ON EDGE**

**3/8" BEAD OF Lepage PL Premium Adhesive or EQUIVALENT ON FACE OF BOTH BELT RAILS.**

**THE STAPLES AT THE TOP AND BOTTOM OF THE GYPROC MUST BE WITH IN 1/2" MAX. OF THE EDGE.**